

20 Inch Hand Impulse Sealer – 500 mm

Standard **PF-IMP-20** · Heavy Duty **PF-IMP-20-HD** · Made in India



What is in the box

- 20 inch impulse sealer, 2 mm element fitted
- 2 extra heating elements
- 1 extra Teflon tape
- User manual and warranty card

Spares that fit

Element + Teflon kit PF-SP-KIT-20 · Silicone pad PF-SP-PAD-20 · Teflon roll PF-SP-TEF-10M · Timer board PF-SP-PCB

Specifications

Item	Standard / Heavy Duty
Model / SKU	PF-IMP-20 (Standard) · PF-IMP-20-HD (Heavy Duty)
Seal length	500 mm (20 inch)
Seal width	2 mm
Widest bag mouth	490 mm (19.5 inch), laid flat
Heater power	600 W
Power supply	220–240 V AC, 50 Hz, single phase
Timer	8-level dial (0–8)
Films	PE, LDPE, HDPE, PP, PE-lined laminates
Max. film	Up to 150 micron (both layers)
Body	Powder-coated metal · Heavy Duty: heavy-duty build for continuous use
Weight (approx.)	About 4.8 kg
Warranty	2 years Standard · 5 years Heavy Duty (element and Teflon tape excluded)
Country of Origin	India
HSN code	84223000

Current price, bulk slab and delivery date are on the product page (QR on page 2). Delivery is free anywhere in India; 7-day easy return on online orders.

Which bag fits? Measure the bag mouth laid flat

8" ≤190 mm	10" ≤240 mm	12" ≤290 mm	16" ≤390 mm	20" ≤490 mm	24" ≤590 mm
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Timer guide

Film (both layers)	Timer
30–50 micron	2–3
60–100 micron	4–5
100–150 micron	6–8
PE-lined laminates	5–7

Standard vs Heavy Duty

	Standard	Heavy Duty
Use	Up to a few hundred seals a day	All-day counter or line
Build	Powder-coated metal	Heavy-duty build
Spares in box	2 elements + Teflon	2 elements + Teflon
Warranty	2 years	5 years

Quick troubleshooting

Problem	Fix
Seal opens	Timer up one step; change worn Teflon tape
Brown / cut seal	Timer down; hold arm 1–2 s after light goes off
Uneven seal	Flatten bag, wipe bar, change rubber pad
Light, no heat	Fit a spare element (about 5 min)
No power	Check socket and fuse, then call service

Daily care

- Wipe the Teflon strip dry after work
- Keep oil and powder off the seal area
- Keep the spare elements at the bench

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