

Hand Impulse Sealers

8 to 24 inch · Standard and Heavy Duty · Made in Faridabad, India



Standard

2-year warranty · for shop counters and small units · SKU PF-IMP-08 to PF-IMP-24

Heavy Duty

5-year warranty · built for all-day use · SKU PF-IMP-08-HD to PF-IMP-24-HD

ISO 9001:2015 · GST invoice · Free delivery across India · 7-day easy return · Spares for every size

The range

Size	Seal	Widest bag	Heater	SKU Std / HD	Weight
8 inch	200 mm	190 mm (7.5 in)	215 W	PF-IMP-08 / PF-IMP-08-HD	1.8 kg
10 inch	250 mm	240 mm (9.5 in)	215 W	PF-IMP-10 / PF-IMP-10-HD	2.4 kg
12 inch	300 mm	290 mm (11.5 in)	215 W	PF-IMP-12 / PF-IMP-12-HD	2.6 kg
16 inch	400 mm	390 mm (15.5 in)	500 W	PF-IMP-16 / PF-IMP-16-HD	4.0 kg
20 inch	500 mm	490 mm (19.5 in)	600 W	PF-IMP-20 / PF-IMP-20-HD	4.8 kg
24 inch	600 mm	590 mm (23 in)	700 W	PF-IMP-24 / PF-IMP-24-HD	5.9 kg

Which size for which pack

Size	Typical packs
8 inch	Tea, spice and medicine pouches, sample packs
10 inch	Bread, rusk and dry-fruit bags (8×10, 9×12 in)
12 inch	500 g namkeen packs, 10×12 pouches, garment covers
16 inch	Courier and garment bags, 2 kg grocery packs
20 inch	5–10 kg rice, atta and feed bags
24 inch	Blanket covers, grain liners, industrial bags

Bag-width chart

8" ≤190 mm	10" ≤240 mm	12" ≤290 mm	16" ≤390 mm	20" ≤490 mm	24" ≤590 mm
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Common specifications

Seal width	2 mm
Timer	8-level dial
Supply	220–240 V AC, 50 Hz
Films	PE, LDPE, HDPE, PP, PE-lined laminates; not foil

Timer guide

Film (both layers)	Timer
30–50 micron	2–3
60–100 micron	4–5
100–150 micron	6–8
PE-lined laminates	5–7

Troubleshooting

Problem	Fix
Seal opens	Timer up one step; change worn Teflon tape
Brown / cut seal	Timer down; hold arm 1–2 s after light goes off
Uneven seal	Flatten bag, wipe bar, change rubber pad
Light, no heat	Fit a spare element (about 5 min)
No power	Check socket and fuse, then call service

Spares



Part	SKU
Element + Teflon kit	PF-SP-KIT-08 ... 24
Silicone rubber pad	PF-SP-PAD-08 ... 24
Teflon tape roll, 10 m	PF-SP-TEF-10M
Timer PCB board	PF-SP-PCB

Warranty

Standard 2 years, Heavy Duty 5 years, from the invoice date, against manufacturing defects. Heating element and Teflon tape are wear parts.

Prices and ordering: packforge.co.in/impulse-sealer-price-list.html

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list

Price



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