

User Manual

PackForge hand impulse sealers, 8 to 24 inch, Standard and Heavy Duty



Safety

- Use a 220–240 V earthed socket only.
- Keep water, oil and powder away from the machine.
- Do not touch the element while sealing; unplug before any repair.
- Keep the machine away from children.
- Do not seal at the highest timer step continuously.

Setting up

1. Unpack the sealer and keep the spare elements and Teflon tape safely.
2. Place it on a flat, dry table with the bar at the table edge.
3. Plug in and switch on.
4. Set the timer to 3 for a first test on a scrap bag.

Sealing a bag

1. Lay the bag mouth flat across the Teflon strip.
2. Press the arm down until the indicator light comes on.
3. Hold 1–2 seconds after the light goes off.
4. Lift and check the seal; adjust the timer one step at a time.

Timer guide

Film (both layers)	Timer
30–50 micron	2–3
60–100 micron	4–5
100–150 micron	6–8
PE-lined laminates	5–7

Replacing the heating element

1. Unplug and let the bar cool.
2. Peel off the Teflon tape.
3. Loosen the two end screws and remove the old element.
4. Wipe the bar clean.
5. Fit the new element taut and straight; tighten both screws.
6. Stick a new Teflon tape smoothly.
7. Test at timer 3 and increase step by step.

Care

- Daily: wipe the Teflon strip dry.
- Weekly: check tape and pad.
- Yearly: check cord, plug and hinge screws.

Troubleshooting

Problem	Fix
Seal opens	Timer up one step; change worn Teflon tape
Brown / cut seal	Timer down; hold arm 1–2 s after light goes off
Uneven seal	Flatten bag, wipe bar, change rubber pad
Light, no heat	Fit a spare element (about 5 min)
No power	Check socket and fuse, then call service

Warranty and service

Standard models: 2 years; Heavy Duty: 5 years, from the invoice date, against manufacturing defects. Heating element and Teflon tape are wear parts. For service, WhatsApp a short video and a photo of the rating plate to +91 95822 69346.



Warranty
registration



Troubleshooting guide